

Date: Thursday, 08/02/2007 8:22:00 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PLATE
Job Number	: 30687	Part Number	: D323831
Estimate Number	: 12670	Drawing Number	: D3238 REV B
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 08/02/2007 S.O. No.: N/A	Drawing Revision	: B
Prsh Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 15/02/2007
Previous Run	: N/A	Qty:	12
Written By			
Checked & Approved By			
Comment	: Est Rev:A New Issue 07-01-26 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M606TT6S020 <i>m5052-H32</i>	6061-T6 .020 Sheet <i>CB 07.02.09</i>
	Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.3024 sf(s) 0.020 Sheet Batch: <i>m3019</i>	<i>15</i>
2.0	WATER JET	FLOW WATER JET 
	Comment: FLOW WATER JET 1-Cut as per Dwg D3238 Dwg Rev: <i>B</i> Prog Rev: <i>B</i>	
	2-Deburr if necessary ***Use cutting file D3238-21-23-25*****	<i>15</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>15</i>
4.0	QC8	SECOND CHECK <b>ENGINEERING APPROVAL</b> 
	Comment: SECOND CHECK	<i>15</i>
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1 
	Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1	<i>15</i> <i>07/02/09</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/02/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
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6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

LL 07/02/09

7.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

U 07/02/09

8.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

15  
D 07/02/09

Job Completion



U 07/02/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

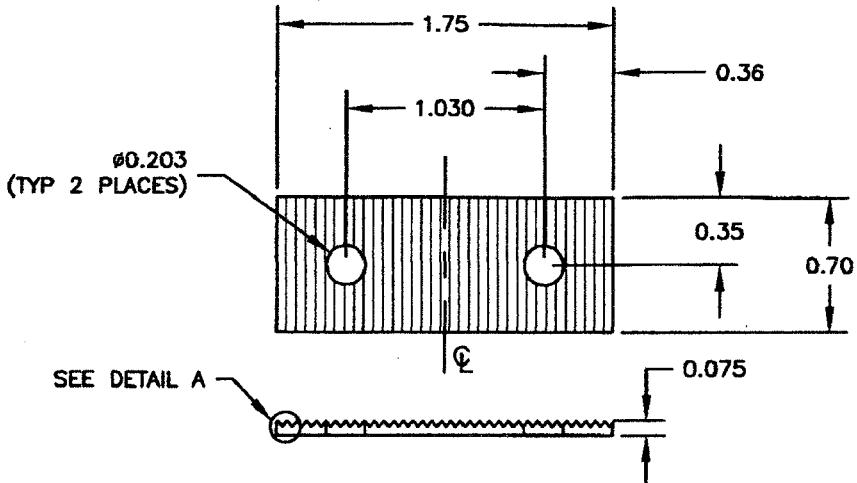
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



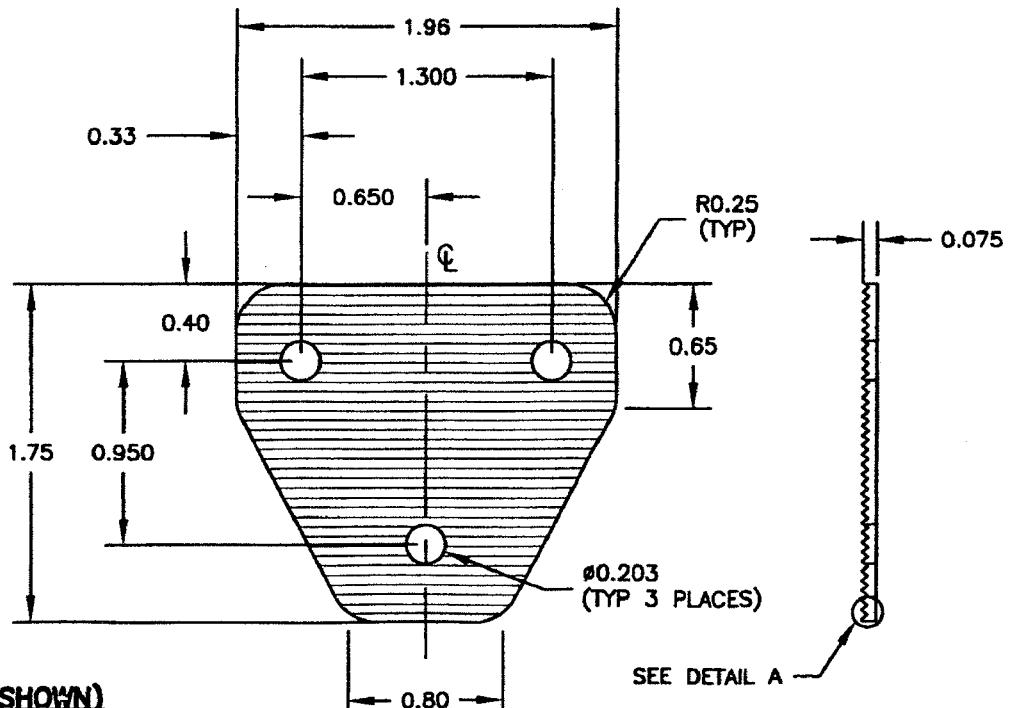
DESIGN <i>44</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CE</i>	APPROVED <i>TH</i>	DRAWING NO. D3238	REV. B SHEET 2 OF 3
DATE 07.01.17	TITLE PLATE	SCALE 1:1	



D3238-5 PLATE (SHOWN)  
D3238-15 PLATE (SAME, EXCEPT  
0.020 THICK AND NO SERRATIONS)

RELEASED

07.9.22 *[Signature]*



D3238-21 PLATE (SHOWN)  
D3238-31 PLATE (SAME, EXCEPT  
0.020 THICK AND NO SERRATIONS)

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DART AEROSPACE LTD	Work Order:
Description: Plato	Part Number: D3228-31
Inspection Dwg:	Rev: B

# FIRST ARTICLE INSPECTION CHECKLIST

## **First Article**

1

# Prototype

Measured by:	<u>JM</u>	Audited by:	<u>MJ</u>	Prototype Approval:	<u>CB</u>
Date:	07.02.09	Date:	07/02/09	Date:	07.02.09

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	